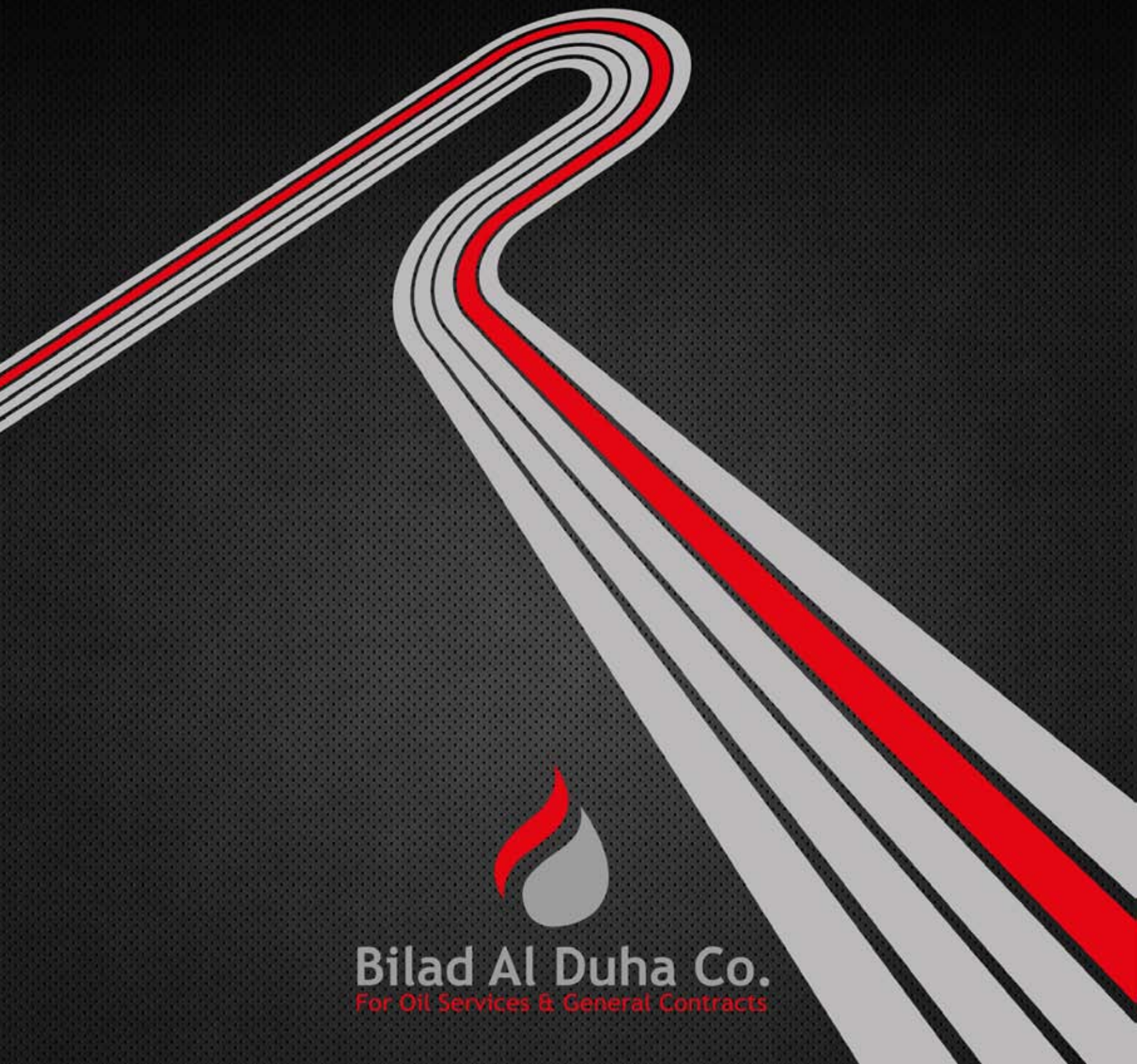




Bilad Al Duha Co.
For Oil Services & General Contracts



Introduction

A continuously rising energy demand combined with increasingly limited natural resources are challenging energy suppliers, industry as well as consumers to re-think how we produce and use energy. Energy efficiency, smart energy use, and energy savings are keys to meeting this challenge in a sustainable way.

Energy efficiency involves the entire chain of energy conversion – from effective generation to transmission and distribution of electrical energy to economical use in industry, transportation, buildings, and other consumers. Especially in the hot and sunny countries.



Bilad Al Duha Co.
For Oil Services & General Contracts



Who we are

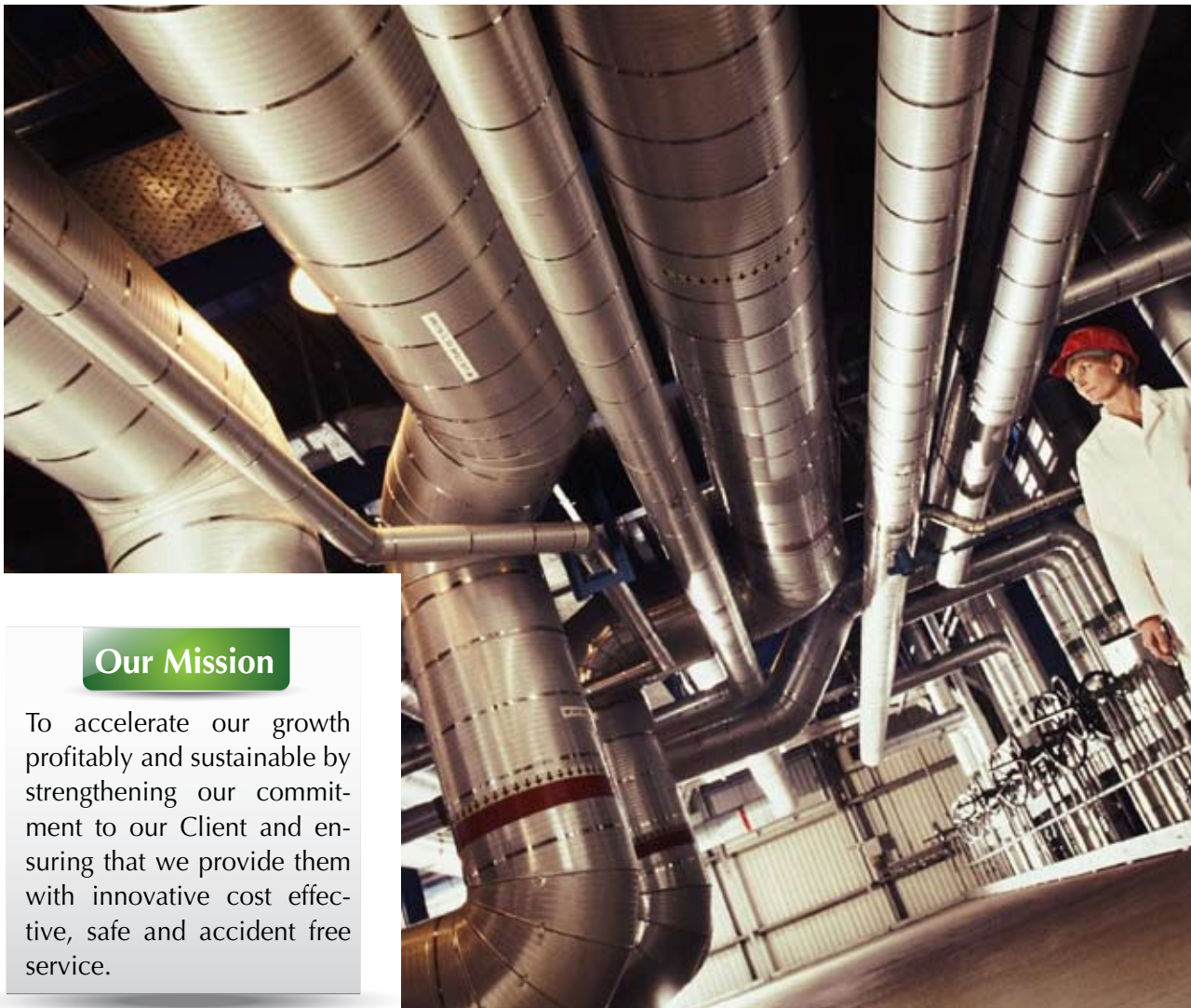
Bilad Al-Duha Co. is Iraqi leader with 9 years experience in providing the oil and gas Industry with a wide range of EPC Oil and Gas services using state of the art techniques and proven technologies.

Bilad Al-Duha is an indigenous Iraqi multi-discipline Oil field solutions provider operating under international standards while continuously raising the benchmark of customer satisfaction.

Bilad Al Duha Co. provides Engineering Procurement and Construction services for the Oil & Gas Fields development.

Bilad Al-Duha headquarters are located in Iraq-Baghdad with branches in different parts of Iraq and the operational bases are strategically located in Baghdad with local support infrastructure positioned to provide rapid response to clients operational requirement.

Blad Al-Duha has provided equipment and service support, to cover the widest and sophisticated services ,always with the highest regard to Health, Safety and the Environment.



Our Mission

To accelerate our growth profitably and sustainable by strengthening our commitment to our Client and ensuring that we provide them with innovative cost effective, safe and accident free service.

Our Vision

To become a leading provider of oil field Services in Iraq.

Our Values

We have more than 800 employees at 6 different locations in Iraq, Representing different Cultures, We are the staff of Bilad Al-Duha Co. guided by the following Values:

*** Customer Satisfaction**

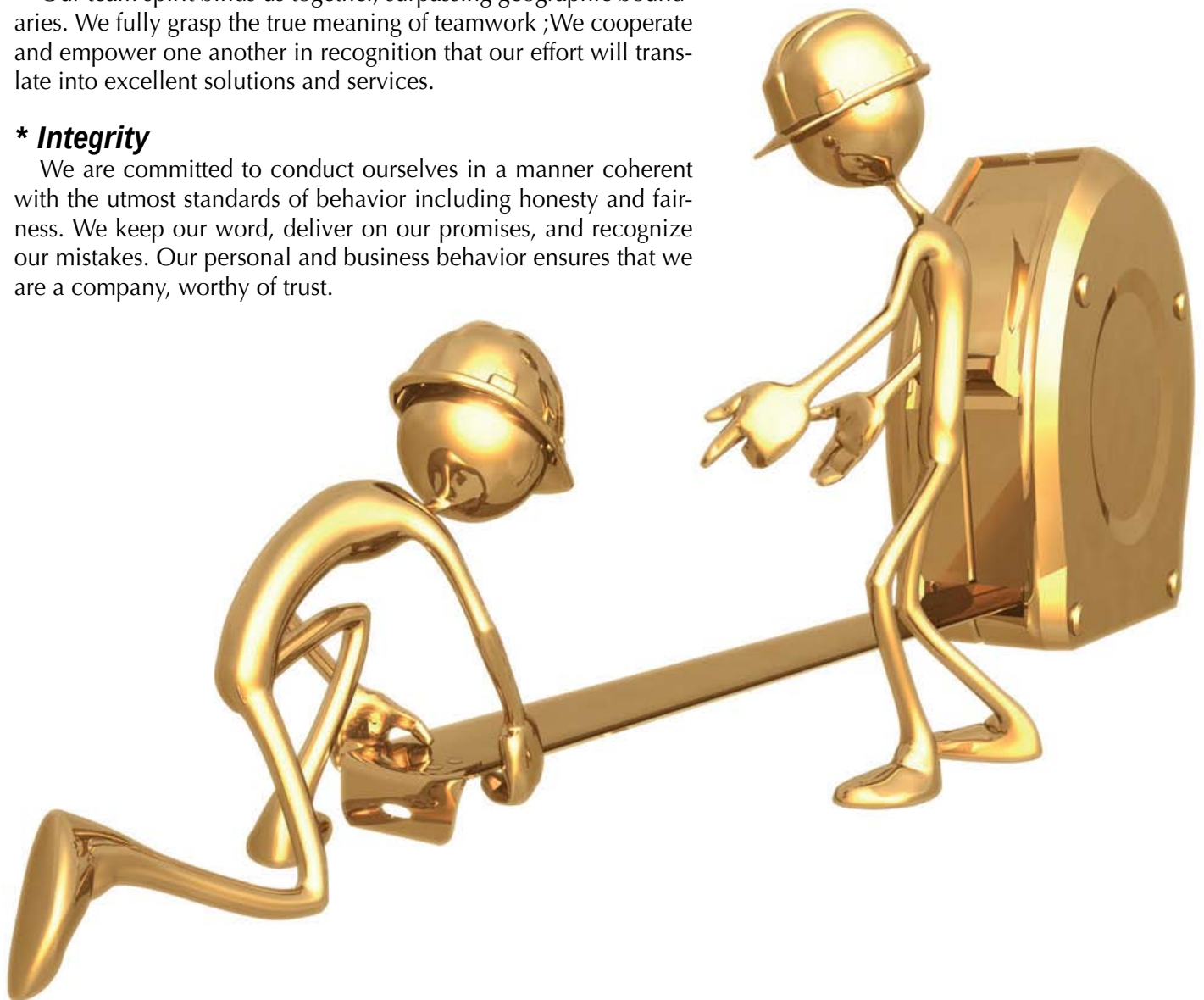
We believe that the key to our success is the customer's satisfaction. we are dedicated to satisfying our customers ; We strive to exceed their expectations in afford ability, quality and on time delivery.

*** Team Spirit**

Our team spirit binds us together, surpassing geographic boundaries. We fully grasp the true meaning of teamwork ;We cooperate and empower one another in recognition that our effort will translate into excellent solutions and services.

*** Integrity**

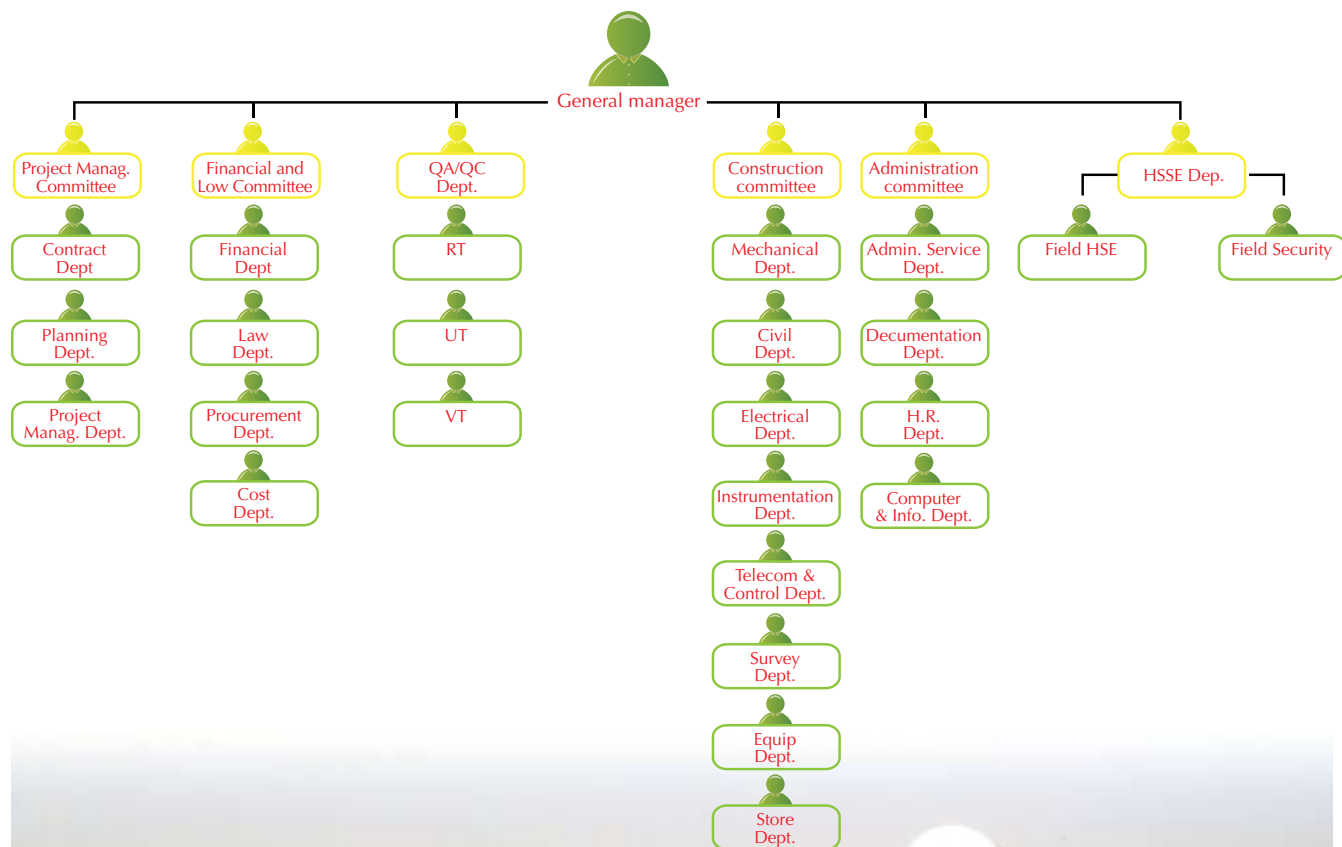
We are committed to conduct ourselves in a manner coherent with the utmost standards of behavior including honesty and fairness. We keep our word, deliver on our promises, and recognize our mistakes. Our personal and business behavior ensures that we are a company, worthy of trust.





COMPANY ORGANIZATION CHART

Organization Chart for Bilad Al Duha Company





EPC Advantage

Engineering, procurement and construction, EPC is a method of project delivery in which one entity executes a single contract with the operator to provide for complete hydro - carbon facilities.

During the past decade the use and interest in EPC has greatly accelerated, with EPC the operator is able to focus on scope, project needs, and timely decision-making, rather than on coordination between the parties.



EPC PROCESS

Pre construction

The construction process consists of three distinct phases; Pre-Construction, Construction, and Post Construction. We offer you a single source of responsibility for the entire project. This allows you one person to go to for every question or issue associated with the project. The result is streamlined communication which helps us strengthen our relationships with our clients and produces a quality facility meeting their expectations.

The pre-construction phase is one of the most important parts of the construction process. Without proper planning preparation, we cannot ensure a successful project. The time spent on the front end of a project not only impacts the feasibility & success of the project, but also saves you time.

The greatest opportunity for cost savings occurs during the pre-construction phase.



Construction

Once construction begins, we continue to make it easy for you to keep up with the construction process. We keep you informed on a regular basis with progress photo books, weekly project updates, and project coordination meetings as frequently as you desire. We consistently communicate proactively with your staff to avoid unnecessary interruptions due to the construction process. In addition, we emphasize safety, job site cleanliness and overall job organization. After construction, we will provide you with a complete set of record documents for the entire project. This will allow you a quick reference for any of the components relating to maintenance or operation of the facility. We will also make a series of warranty or follow-up visits to ensure your total satisfaction

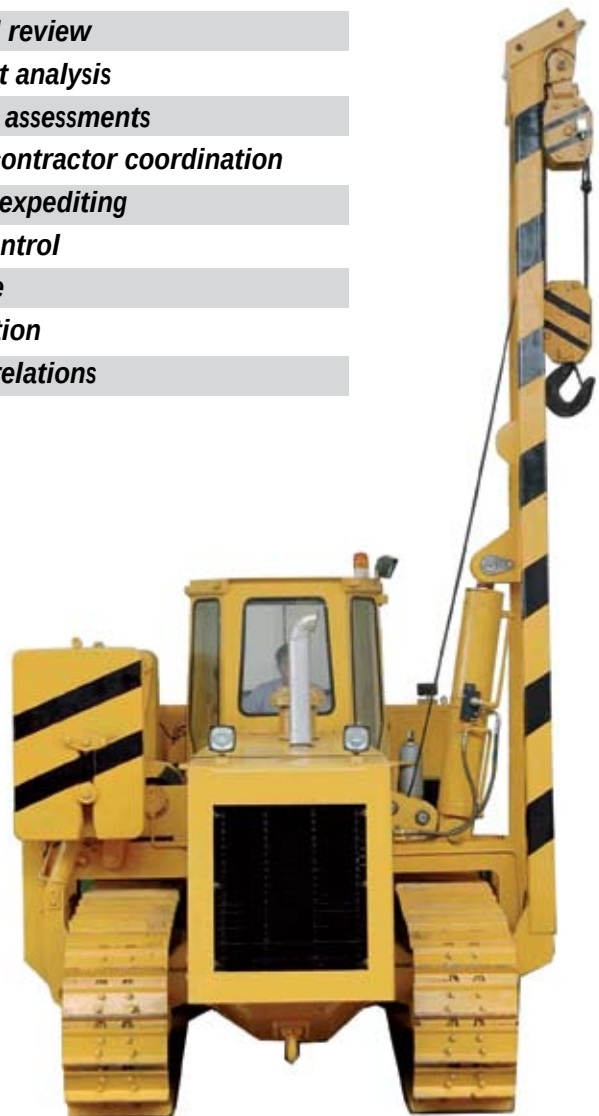
Construction Management

To deliver a major project on time and on budget while keeping costs and administrative burdens to a minimum the BD Co. Construction management team provides any or all of the following services:

- *Design coordination and review*
- *Value engineering and cost analysis*
- *Construct ability reviews and assessments*
- *Construction planning, scheduling and contractor coordination*
- *Estimating, purchasing and expediting*
- *Budgeting and cost control*
- *Quality assurance*
- *Contract administration*
- *Community and agency relations*

BD Co. offers CM services in various forms, depending on client preference and project needs. On an «agency» basis, we serve as the owner's representative to optimize cost, time and quality; or we will handle CM on an «at risk» basis, providing a guaranteed maximum price for the cost of construction of the project and taking on the dual role of construction manager and contractor.

Construction management is provided as part of overall project/program management which, besides CM services described above, includes procurement and coordination of engineering and design. Our procurement services include developing and approving criteria for materials and equipment, developing bidding lists, evaluating bids and making recommendations to the owner, placing orders, planning deliveries and making site inspections





General Contracting

BD Co.'s reputation among operators and developers is a company offering top-quality work, integrity and reliable performance. For optimal performance the BD Co. team has focused on the development of a strong professional staff and sophisticated system of support. Our quality associates along with our proven expertise in subcontractor management enable us to execute each construction contract with the highest degree of performance. We will control all elements most critical to a project's quality, schedule and cost. Our commitment to quality extends to our subcontractors and suppliers. We have devised a system for qualifying, selecting and managing subcontractors and suppliers to assure top performance within the framework of competitive bidding. To assure quality project delivery we:

- Pre qualify subcontractors and vendors.
- Include specific requirements for safety and quality in our bid documents.
- Inspect all materials upon receipt and continually monitor performance.

To obtain timely and reliable project progress information, we use automated systems for estimating, scheduling, reporting and cost control that promote effective management of general contracting opportunities.

Our Experience In the Oil Field Development Will Cover the Following Services: Well Services

- WELL PAD CONSTRUCTION

Are you looking to enter or expand into the natural gas & oil field wells market? If so, we can help. We have experience in the fields and services, engineering and site contracting services, crushed stone quarries and concrete and asphalt batch plants. Our services focus on safety for your site, primarily and we will provide the latest technology and services to ensure there are no leaks or accidents associated with your job site. Since Ventures is a company dedicated to preserving the environment, as well as careful use of natural resources, we will make a perfect partnership when it comes to constructing your natural gas or oil well pad.

Provides a full line of engineering, materials and construction services when we undertake your project. Our theme is design to done so all you have left to do is drill! Engineering includes:

- Surveying
- Erosion and sediment planning
- Site civil and take-off planning
- Pre / post construction erosion control monitoring

Construction materials include:

- Crushed Stone
- Concrete
- Asphalt
- Fill material

Site Construction includes:

- Land clearing
- Excavating and grading
- Road Construction
- Pipeline and utilities installation
- Pad construction
- Sump hole excavation
- Hydro seeding and soil stabilization



We are here to help you get drilling, quickly and painlessly. Let's discuss your natural Gas & Oil well pad construction needs with you. We'll handle your work! Like we said, it's design to done.





Speed of Pipeline Construction

The speed at which pipelines are built is one of the more serious constraints in preventing impacts. Most big infrastructure takes many years to plan and build.

Completion of pipelines, on the other hand, often takes 24 to 36 months. This means it is even more important for the ESA of pipelines to begin as soon as the Pre feasibility planning begins. Route selection, the main means of reducing impacts, is often one of the first items planned by the engineers,

We offer these services both turn-key – From Design to Done and individually, so whatever your level of need we are here to help you get drilling, quickly and painlessly.

We would be glad to discuss any natural Gas and Crude well pad and X-mas tree construction opportunities with you.

Pipe line Layout

Has the basic concepts based on experience in this field by offering a fleet of machineries & equipment with high skilled manpower.



Route Selection

Our experience shows that route selection is the first and most effective means of preventing pipeline impacts from the outset. Environmental assessments of pipelines are neither new, nor esoteric, nor precedent setting. The environmental assessment of pipeline impacts on vulnerable ethnic minorities, biodiversity, conservation units, and spill risks is standard practice in other projects by now. Of course, each pipeline is different, but the methodologies and the types of impacts to be aware of have long since become standard.

As route selection is the most important means of reducing environmental and social impacts, it needs to be the centerpiece of the ESA. Route selection is normally expected in the "Analysis of Alternatives. Starting from one fixed point – the oil or gas reserve – there is major scope for directional drilling. For example, if a hydrocarbon reserve is located inside a "sensitive area" (e.g., Indigenous Peoples, a densely populated town, rich biodiversity, old growth forest, conservation unit; directional drilling can avoid damage to these native area by drilling laterally as far as possible. Directional drilling technology is improving annually and needs to be fully exploited before contemplating entering any sensitive area.



Access Roads

The impacts from construction of access roads can and often does exceed the impacts of the pipelines Right-of-Way (ROW). Routing the pipeline to minimize the length of access roads can be effective. Formal agreements to deactivate access roads and bridges immediately following construction helps reduce impacts greatly. Ensuring that the ROW cannot be used for transport or unplanned settlement, also prevents major impacts. Monitoring and maintenance nowadays is increasingly feasible by helicopter, which greatly reduces the impacts of the project.

Traffic Accidents Sustain ability demands zero loss of life or serious injuries. Planning for vehicular traffic is the first step. Well-known accident reduction needs to be emphasized. Proponent safety (seat belts, hard hats, visible clothing, boots, and signal) already is effective in better run projects.

The Impact Of Traffic The impact of converting a quiet country lane into a major highway with 50 heavy trucks a day is severe..

Pipeline construction traffic magnified that into hundreds of heavy trucks every day.

One of the most frequent complaints was that the rumbling trucks caused cracks in the old dwellings usually sited adjacent to the road. Such dwellings were made of

Wattle-and-daub, log-and-mud, mud bricks, or low quality fired bricks, so such cracking is expected. In this case, best practice is to upgrade the dirt road into a sealed blacktop highway of the same width to avoid any resettlement. For the proponent to send in teams of lawyers to dispute the causes of the cracks engenders ill-will and is regressive.





Buried Vs. Above-Ground

Pipelines were built above ground, even when on harsh terrain such as permafrost and muskeg. Associated brines may not have been stripped off leading to rapid corrosion of the steel piping. Many Siberian oil pipelines are old and leak, but not enough to

warrant repair. Modern pipelines are buried, with the welds thoroughly inspected beforehand. Inner and outer pipeline coatings are increasingly effective in improving protection and longevity of the steel pipe. Corrosion of steel is prevented by removal of water and salts. Cathodic protection is becoming standard. Fiber-optics detect even minor leaks very early. New, best practice pipelines rarely leak or rupture. Trenching for buried pipelines is a clear impact, but burial and restoration helps land use to revert to normal, these reducing long-term impacts, and the risk of sabotage, ruptures from traffic crashes or even drunken hunters. Above-ground pipelines can impede passage of humans, sheep flocks, vehicles, and wildlife, and removes the often 50m-wide ROW from other land-use.

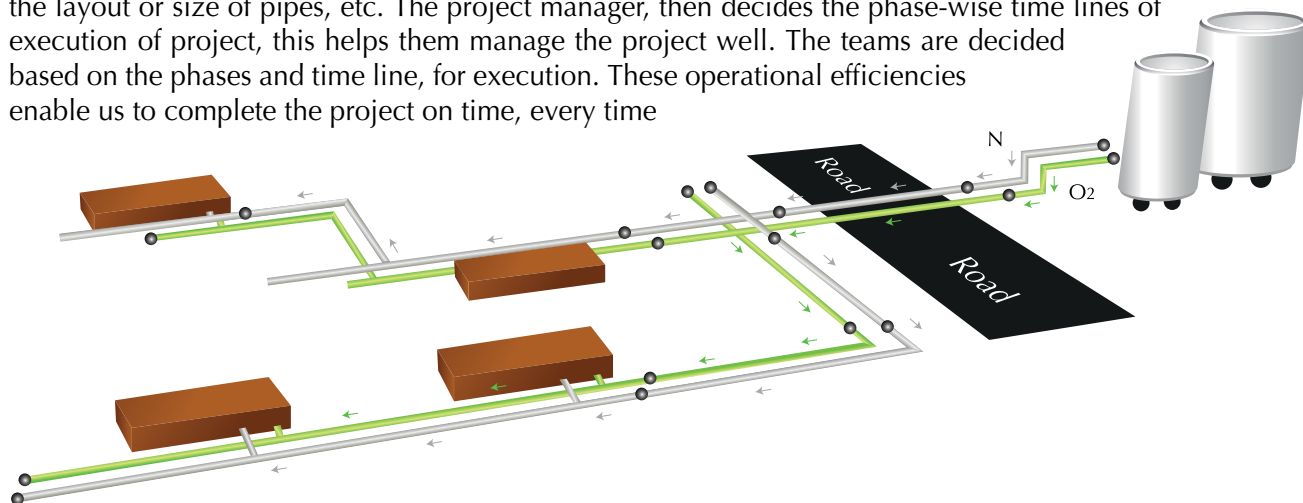


Methodology:

There are two models through which we engage with projects.

- **Plant piping projects with material**
- **Only labor with consumable, wherein the customer provides the pipes and accessories.**

The approach of company to projects, is extremely pro-active, we plan and only then execute. We offer the services of 3D design of the plant and piping layout. This offers an indication, whether the piping design is in sync with the actual plant. If there are hindrances, then according the piping layout is changed, so as to suit actual plant upon completion of layout design, every project is divided in multiple phases according to the layout or size of pipes, etc. The project manager, then decides the phase-wise time lines of execution of project, this helps them manage the project well. The teams are decided based on the phases and time line, for execution. These operational efficiencies enable us to complete the project on time, every time



Facilities:

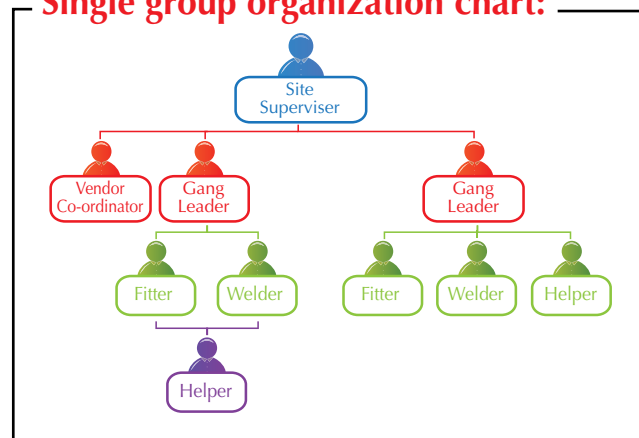
The company has ARC, TIG welding machines to carry out welding activity, various types of grinders, flame cutting machines and other accessories which are required for plant piping. It also has tie up for pick-up vans, tempo, etc. for moving the consumable, gas cylinders, etc. to the site.

Personnel:

The company has experienced professionals having worked extensively on pipe line projects and SS welding & fabrication. They have a experiences from anywhere between 10-35 years. Their experiences in respective field helps, company achieve timely execution of project with high degree of quality.

From the above team, the company assigns a project manager or project team, depending on the project size. Their rich experience helps the entire site crew to understand the project obligations & technical issues, which in turn generate high level perform with perfection & quality. The company has a pool of experienced Welders, Pipe fitters, Riggers, Helpers, etc. which facilitates the smooth execution of the projects. The necessary workforce is deployed from this pool for each such project.

Single group organization chart:



Welding Technology

Professional engineering skills are applied to customer requirements resulting in innovative solutions to technical problems. The company's skilled workforce, experienced engineering

department and extensive service team are backed up with a range of in-house test and diagnostic facilities.

Advantages of electron beam welding include a high power density with very low overall heat input and therefore minimum distortion. Electron beam welded parts require a minimum of post weld machining and heat treatment and unlike other fusion welding processes electron beam requires no shielding gases.

The weld quality is exceptional, the process is extremely efficient (typically 95%), all the process parameters are carefully controlled and the process fully automated. All electron beam welding machines are tested in accordance with BS EN ISO 14744 parts 1-6 Acceptance inspection of electron beam welding machines.

Characteristics of electron beam welds include:

- Deep penetration
- Narrow fusion zone
- Inert atmosphere (vacuum)
- Near parent metal strength
- Minimum component distortion

The processing of components through a vacuum furnace can offer many advantages over conventional thermal. No surface oxidation or discoloration

- Minimal distortion
- No post cleaning operations
- Near finished, machined shape prior to treatment
- Flux free brazing
- Combined vacuum/atmosphere processing
- Repeatable quality
- Environmentally acceptable furnaces
- Clean, safe, quiet and efficient



This layer-additive process is used to build parts using a controlled high energy electron beam to melt a pool on the substrate whilst metal feedstock adds material to build up the required part.

- Parts are 100% dense and structurally sound without moulds or tooling
- Intricate, complex geometries can be made in a single operation whilst minimizing scrap and manufacturing time
- Metal feed stock can be wire fed or powder
- Electron beam out performs lasers with higher integrity coupling and better deposition rates
- Thick section capability in a single pass
- Far less constraints compared with normal high vacuum

EB welding

- High process tolerance
- Robust system with high reliability
- Local application of vacuum can be very cost effective
- Many applications and materials
- Can be fully automated





Welding quality management system

BD WELDING TECHNOLOGY quality system can identify all welds in any structure, when a weld was performed, by whom and with which WPS, the material ID, etc. It can issue NDT requisitions as well as registrations of NDT results with reports. Reports such as weld summary lists, remaining welds, and NDT extent and defect rate can be generated.

The application provides full traceability of all welds and all activities on these welds during the whole production process.

- BD WELDING TECHNOLOGY quality system benefits include:

- Control and traceability in the whole production process
- Fulfillment of customer requirements
- Updated requirements from international standards
- New and innovative IT technology
- Re-use existing information
- Easy re-certification tool
- Effective compilation and recycling of welding procedures.

Final as-built documentation can be printed as a complete package containing weld summary lists.





Set slab reinforcement steel



Excavation



Apply sealer and pour concrete floor slab



Dome Structure/Panels

Welding personnel certificate and qualification database

- **BD WELDING TECHNOLOGY** includes a database for personnel certificates and qualifications which supports most international standards. The system automatically calculates range of approval for certificates and has extensive search capabilities, with options to print single certificates or several certificates (batch print). Certificate surveys are also covered. - **BD WELDING TECHNOLOGY** can find weld references for updating of welders' certificates, which will greatly improve your control. A prolongation (renewal) tool will help you find welder certificates that expire in a given time period along with production welds that can be used as references for updating these certificates. The system will automatically find certificates that need six-month or two-year updates.

- **BD WELDING TECHNOLOGY** contains pop-up menus to speed up data entry for values such as welding processes, welding positions, joint types, filler materials, material groups, etc.

- **BD WELDING TECHNOLOGY** personnel and qualification database benefits include:



Cathodic Protection Services and Transformer Rectifiers

Has been providing successful cathodic protection solutions to the oil, gas, petrochemical, water and power industries for over 20 years. Specific applications include:

- Pipelines – oil, gas, product, water, etc.
- Above-ground storage tanks
- Underground storage tanks
- Well casings
- Sheet and cylindrical piling
- Plant pipe work
- Compressor stations
- Concrete structures – bridges, pipelines, etc.
- internal pipe work)
- Cooling water pipe work for power stations





Ground Storage Tank Location and Foundation

A storage tank is a container, usually for holding liquids, sometimes for compressed gases (gas tank). The term can be used for reservoirs (artificial lakes and ponds), and for manufactured containers. Storage tanks operate under no (or very little) pressure, distinguishing them from pressure vessels. Storage tanks are often cylindrical in shape, perpendicular to the ground with flat bottoms, and a fixed or floating roof.

There are usually many environmental regulations applied to the design and operation of storage tanks, often depending on the nature of the fluid contained within. Above ground storage tanks (AST) differ from underground (UST) storage tanks in the kinds of regulations.

That are applied. Reservoirs can be covered, in which case they may be called covered or underground storage tanks or reservoirs.

Covered water tanks are common in urban areas. Storage tanks are available in many shapes: vertical and horizontal cylindrical; open top and closed top; flat bottom, cone bottom, slope bottom and dish bottom.

Large tanks tend to be vertical cylindrical, or to have rounded corners transition from vertical side wall to bottom profile, to easier withstand hydraulic hydrostatically induced pressure of contained liquid. Most container tanks for handling liquids during transportation are designed to handle varying degrees of pressure.



Floor support for large diameter tanks

Floor support, required with large diameter tanks, can be provided without the need to cut holes in the tank floor. The system can be used on any size tank, is safe and does not require hot work to be performed. This allows tanks which contain residue, have leaked or have not been gas freed, to be safely lifted.

BD CO. has Lift technology creates the least possible stress in the tank by spreading loads over a considerable length of the tank shell. Foundation stresses are low and do not exceed the stresses generated under normal tank operations.

Lifting and relocation of storage tanks

Has experience in successfully and safely relocating tanks. Prior to any tank lift or relocation, we perform a series of extensive engineering calculations on the tank, taking into account not only the stress to the tank but also local conditions such as wind and seismic activity.

Tank relocation is a valuable tool for tank farm owners and operators, allowing cost-effective and time-saving solutions to reclaim unused land or consolidate assets. This technology is now accepted around the world.

Tank foundations

We use an elevated, compacted, crushed rock foundation with a corrosion-prevention asphalt cap (built like a road) for tank foundations. This raised foundation has been put to the test and has lived up to its design flawlessly after years of use.

The quality of our tank foundations is becoming widely accepted by many Gulf and IRAQI companies as the industry standard. When built on good foundations, tanks have lasted 50 years or more.

Spraying Equipment for Oil and Gas Pipeline Corrosion

BD Co. provides testing, calibration and qualification services to customers in the oil and gas, and pipeline industries.

The test facility has gained an international reputation for technical expertise, quality of service and in-depth



knowledge of all aspects of the flow measurement and control industry.

The range of services include:

* Flow meter calibration

With a particular emphasis on calibrating at or near the operating pressure and with the actual working fluid, can undertake natural gas & oil flow meter calibrations throughout the year on whole metering packages. Accredited calibrations cover flow meters from 2in (50mm) to 24in (600mm), although larger flow meters can also be accommodated.

* Instrument calibration

Accredited instrumentation laboratory primarily calibrates temperature, pressure and differential pressure instrumentation.

Recent improvements now allow our Flow Centre to specialize in gas dead weight testers, absolute pressure, negative gauge pressure and resistance.

Pressures of up to 400bar can be accommodated and the GFC provides some of the lowest uncertainty measurements in the world.

* Valve testing

The Flow Centre sub surface slam shut safety valve (SSSV) test facility is used by many operators and manufacturers. They use the facility to assess the performance of a wide range of these safety critical devices.

The facility can test valves under realistic conditions and can achieve flow velocities of over 120m/s.



* Erosion testing

The has the Flow erosion testing facility which used for undertaking tests on components and equipment over a range of controlled operating conditions.

The flow through facility utilizes sand injection into the high-pressure gas. This ensures a much more accurate assessment of erosion compared to using recirculation systems.

Sand can be injected into the gas flow at rates of up to 100kg/hr enabling accelerated testing to be undertaken. The facility has undertaken a wide range of qualification testing on valves for many offshore and onshore operators and manufacturers.



* Flow testing

The large facility enables a wide range of other flow testing to be undertaken. These include inspection pig blow over testing and, valve leakage assessments. This process can be used to ascertain pressure drop measurements in pipelines. Accurate assessment of the pressure drop in pipelines can save operators money by optimizing pipe diameters and compressor requirements.

MAN POWER DETAILS

CATEGORY	NUMBER
MANAGEMENT (IRAQ)	
President	1
General Manager	1
ADMINISTRATION (DUBAI)	
Branch Manager	1
Accountant	1
Legal Officer	1
TECHNICAL / OPERATION (DUBAI)	
Engineering Manager	1
Procurement Manager	1
Construction Manager	1
Logistic Manager	1
Staff	1
TECHNICAL / OPERATION (IRAQ)	
QA/QC Manager	1
HSE Manager	1
Piping Engineer	20
Civil Engineer	14
Mechanical Engineer	8
Electrical Engineer	6
Instrument Engineer	6
Others	80
SKILLED WORKERS	
Heavy Equipment Operators	40
Pipe Fitters	25
Masons	25
Welders	120
Welder Helper	120
Steel Fixer	20
Drivers	40
Others	300
UNSKILLED WORKERS	
Laborers	700
SPECIAL SERVICES	
Surveyors	4
Laborant	3
Electriciant & Mechanical Technicians	27



WELDERS CERTIFICATES SAMPLES

ENGINEERING, PROCUREMENT AND CONSTRUCTION OF WATER CROSSINGS FOR THE WEST QURNA FILED (2ND PHASE) - AL HAMMAR HOR CANAL CROSSING (K.P. 61+400) BY OPEN CUT METHOD

Welder Qualification Test Certificate

Client: LUK OIL
Contractor: BILAD AL DUHA
Location: AL HAMMAR HOR
CANAL CROSSING (K.P. 61+400)
WPS No: WPS012
Weld Position: 5G
Welder Name: ALI HUSSEIN ALI
Welding Time: 09:00 AM
Weather Condition: sunny
Voltage (V): 25.5 root, 25-27 (others)
Welding Machine Type: DC 400

Welder ID: 80 LUK 01
Test Date: 27-JAN-14

TEST FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: 12.75"
WALL THICKNESS: 25mm WT.
POSITION: 5G
JOINT DESIGN: V bevel butt
Reinforcement Size: 1.5
NDT Results: Accepted
NDT Report No: LUK-BD-CROSSING-RF-WELDER TEST 10

QUALIFIED FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL SPECIFICATION: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: Greater than 12.75"
WALL THICKNESS: Greater than 19.1mm
POSITION: 5G
JOINT DESIGN: V groove & fillet

Name: BILAD AL DUHA
Signature: K. K. K.
Date: 28/02/2014

Supervisor: K. K. K.
Date: 28/02/2014

ENGINEERING, PROCUREMENT AND CONSTRUCTION OF WATER CROSSINGS FOR THE WEST QURNA FILED (2ND PHASE) - AL HAMMAR HOR CANAL CROSSING (K.P. 61+400) BY OPEN CUT METHOD

Welder Qualification Test Certificate

Client: LUK OIL
Contractor: BILAD AL DUHA
Location: AL HAMMAR HOR
CANAL CROSSING (K.P. 61+400)
WPS No: WPS012
Weld Position: 5G
Welder Name: ABBAS MOUSA ALI
Welding Time: 09:00 AM
Weather Condition: sunny
Voltage (V): 25.5 root, 25-27 (others)
Welding Machine Type: DC 400

Welder ID: 80 LUK 05
Test Date: 28-JAN-14

TEST FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: 12.75"
WALL THICKNESS: 25mm WT.
POSITION: 5G
JOINT DESIGN: V bevel butt
Reinforcement Size: 1.5
NDT Results: Accepted
NDT Report No: LUK-BD-CROSSING-RF-WELDER TEST 02

QUALIFIED FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL SPECIFICATION: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: Greater than 12.75"
WALL THICKNESS: Greater than 19.1mm
POSITION: 5G
JOINT DESIGN: V groove & fillet

Name: BILAD AL DUHA
Signature: K. K. K.
Date: 28/02/2014

Supervisor: K. K. K.
Date: 28/02/2014

ENGINEERING, PROCUREMENT AND CONSTRUCTION OF WATER CROSSINGS FOR THE WEST QURNA FILED (2ND PHASE) - AL HAMMAR HOR CANAL CROSSING (K.P. 61+400) BY OPEN CUT METHOD

Welder Qualification Test Certificate

Client: LUK OIL
Contractor: BILAD AL DUHA
Location: AL HAMMAR HOR
CANAL CROSSING (K.P. 61+400)
WPS No: WPS012
Weld Position: 5G
Welder Name: HUSSEIN KAREEM ASHMEEL
Welding Time: 09:00 AM
Weather Condition: sunny
Voltage (V): 25.5 root, 25-27 (others)
Welding Machine Type: DC 400

Welder ID: 30 LUK 10
Test Date: 29-JAN-14

TEST FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: 12.75"
WALL THICKNESS: 25mm WT.
POSITION: 5G
JOINT DESIGN: V bevel butt
Reinforcement Size: 1.5
NDT Results: Accepted
NDT Report No: LUK-BD-CROSSING-RF-WELDER TEST 09

QUALIFIED FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL SPECIFICATION: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: Greater than 12.75"
WALL THICKNESS: Greater than 19.1mm
POSITION: 5G
JOINT DESIGN: V groove & fillet

Name: BILAD AL DUHA
Signature: K. K. K.
Date: 28/02/2014

Supervisor: K. K. K.
Date: 28/02/2014

ENGINEERING, PROCUREMENT AND CONSTRUCTION OF WATER CROSSINGS FOR THE WEST QURNA FILED (2ND PHASE) - AL HAMMAR HOR CANAL CROSSING (K.P. 61+400) BY OPEN CUT METHOD

Welder Qualification Test Certificate

Client: LUK OIL
Contractor: BILAD AL DUHA
Location: AL HAMMAR HOR
CANAL CROSSING (K.P. 61+400)
WPS No: WPS012
Weld Position: 5G
Welder Name: HAIDER JABAR MOUZAN
Welding Time: 09:00 AM
Weather Condition: sunny
Voltage (V): 25.5 root, 25-27 (others)
Welding Machine Type: DC 400

Welder ID: 80 LUK 06
Test Date: 27-JAN-14

TEST FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: 12.75"
WALL THICKNESS: 25mm WT.
POSITION: 5G
JOINT DESIGN: V bevel butt
Reinforcement Size: 1.5
NDT Results: Accepted
NDT Report No: LUK-BD-CROSSING-RF-WELDER TEST 05

QUALIFIED FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL SPECIFICATION: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: Greater than 12.75"
WALL THICKNESS: Greater than 19.1mm
POSITION: 5G
JOINT DESIGN: V groove & fillet

Name: BILAD AL DUHA
Signature: K. K. K.
Date: 28/02/2014

Supervisor: K. K. K.
Date: 28/02/2014

ENGINEERING, PROCUREMENT AND CONSTRUCTION OF WATER CROSSINGS FOR THE WEST QURNA FILED (2ND PHASE) - AL HAMMAR HOR CANAL CROSSING (K.P. 61+400) BY OPEN CUT METHOD

Welder Qualification Test Certificate

Client: LUK OIL
Contractor: BILAD AL DUHA
Location: AL HAMMAR HOR
CANAL CROSSING (K.P. 61+400)
WPS No: WPS012
Weld Position: 5G
Welder Name: MUHSIN ZAIBAG HAYEM
Welding Time: 09:00 AM
Weather Condition: sunny
Voltage (V): 25.5 root, 25-27 (others)
Welding Machine Type: DC 400

Welder ID: 80 LUK 08
Test Date: 14-FEB-14

TEST FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: 12.75"
WALL THICKNESS: 23mm WT.
POSITION: 5G
JOINT DESIGN: V bevel butt
Reinforcement Size: 1.5
NDT Results: Accepted
NDT Report No: LUK-BD-CROSSING-RF-WELDER TEST 12

QUALIFIED FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL SPECIFICATION: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: Greater than 12.75"
WALL THICKNESS: Greater than 19.1mm
POSITION: 5G
JOINT DESIGN: V groove & fillet

Name: BILAD AL DUHA
Signature: K. K. K.
Date: 28/02/2014

Supervisor: K. K. K.
Date: 28/02/2014

ENGINEERING, PROCUREMENT AND CONSTRUCTION OF WATER CROSSINGS FOR THE WEST QURNA FILED (2ND PHASE) - AL HAMMAR HOR CANAL CROSSING (K.P. 61+400) BY OPEN CUT METHOD

Welder Qualification Test Certificate

Client: LUK OIL
Contractor: BILAD AL DUHA
Location: AL HAMMAR HOR
CANAL CROSSING (K.P. 61+400)
WPS No: WPS012
Weld Position: 5G
Welder Name: MOHAMMAD ABID AL BASHIR ABRAHEEM
Welding Time: 09:00 AM
Weather Condition: sunny
Voltage (V): 25.5 root, 25-27 (others)
Welding Machine Type: DC 400

Welder ID: 80 LUK 09
Test Date: 28-JAN-14

TEST FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: 12.75"
WALL THICKNESS: 25mm WT.
POSITION: 5G
JOINT DESIGN: V bevel butt
Reinforcement Size: 1.5
NDT Results: Accepted
NDT Report No: LUK-BD-CROSSING-RF-WELDER TEST 03

QUALIFIED FOR: WELDING PROCESS: SMAW
DIRECTION OF WELDING: DOWN HILL
(Root, Hot, Fill, Cap)
FILLER METAL SPECIFICATION: E6010 (3.2mm) (Root)
E8010 (4mm, 5mm) (Hot, Fill, Cap)
OUTSIDE DIAMETER: Greater than 12.75"
WALL THICKNESS: Greater than 19.1mm
POSITION: 5G
JOINT DESIGN: V groove & fillet

Name: BILAD AL DUHA
Signature: K. K. K.
Date: 28/02/2014

Supervisor: K. K. K.
Date: 28/02/2014



Company Equipment List



EQUIPMENT NAME	MODEL/CAPACITY	UNIT	QUANT.
Side Boom	Caterpillar (D-283 & 271)	NOS.	26
Deisel Welding Machine	Esab & Lincoln Sae-400	NOS.	120
Grane with Different Type	Tadano, Kato, Coles & PH (85,50,25,10 T)	NOS.	21
Trailer	Scania & Renault	NOS.	16
Twin ARC	Caterpillar	NOS.	6
Low Loader	Scania	NOS.	4
Excavator	Poclane	NOS.	16
Dozer	D-8 & D-7	NOS.	8
Shovel	Kawasaki & Komatsu (0,5-2 cub.m)	NOS.	12
Grader	Komatsu	NOS.	8
Internal Clamp	Global (10".12".14".16".18".20"22"24".36")	NOS.	16
External Clamp	Different Sizes	NOS.	40
Tractor	Different Type	NOS.	20
Lorry with Mounted Crane	Different Type	NOS.	6
Generator	Different Type	NOS.	60
Container	Different Sizes	NOS.	65
Truck Mixer	Mercedes	NOS.	8
Concrete Plant	120 Cubic Meter/Hour	NOS.	3
Long Vehicle	Mercedes & Scania	NOS.	14
Pick UP Truck	Nissan, Mitsubishi, Toyota	NOS.	50
X-Ray Equipment	Different Type	NOS.	8
Fork Lift	Different Type	NOS.	6
Tanker	Different Purpose	NOS.	12
Roller (Steel & Sheep Foot)	Komatsu	NOS.	11
Dumper	Six Wheel	NOS.	8
Electrical Welding Machine	Different Type	NOS.	164
Compactor	Kawasaki & Komatsu	NOS.	6
Concrete Pump	28,36 & 42 Meter	NOS.	6
Asphalt Plant	160 Cubic Meter/Hour	NOS.	2
Pile Drill	Different Size	NOS.	2
Boring Machine	CRC	NOS.	1
Bending Machine	CRC	NOS.	4
Sand Blast Machine	Airman	NOS.	7

PHOTOS OF EXECUTED PROJECTS





COMPLETED PROJECTS



Location	Client	Completion- Status	Project Value (USD)
Hilla- Iraq	Ministry of Electricity	2012	5,000,000,00
Basra- Iraq	Petrofac/ Mercury	2012	12,000,000,00
Basra- Iraq	SHELL/CCP	2012	6,000,000,00
Basra- Iraq	Water Resources Company/NSCC	2012	26,000,000,00
Kurt- Iraq	CNPC/CPECC	2011	12,000,000,00
Baqouba- Iraq	IGC	2012	33,000,000,00
Karbala- Iraq	BETA (Turkish) Company	2012	4,000,000,00
Diwaniya- Iraq	STX (South Korea Com- pany)	2012	3,500,000,00
KUT-IRAQ	CNPC/CPECC	2011	3,600,000.00
KUT-IRAQ	CNPC/CPECC	2011	53,000,000.00
Kut-IRAQ	CNPC/CPECC	2011	9,000,000.00
Kut-IRAQ	CNPC/CPECC	2010	27,000,000.00
Kut-IRAQ	Oil Pipeline Company	2009	4,500,000.00



Brief Description of Work	Contract Type	Project Name	No
4 floating roof tanks (crude oil)	EPC	Mussaib power plant	1
4 buildings about 700 m2 area for each building	EPC	Petrofac Base	2
Pipeline 20" (30) km	EPC	Majnoon Oil Field	3
48" pipeline crossing (seven lines) each line length is 1200m type of crossing is HDD	EPC	Shatt AL Arab Crossing	4
24" and 36" water pipeline carbon steel in AHDEB OIL FIELD (20) km	EPC	WS2 Pipeline	5
32" gas pipeline from NaftKhana to Mansouriya power plant station (40) km	EPC	Baqouba Gas Pipeline	6
8 fixed roof tanks (size 2000 m3) with two units and network	EPC	Karbala Power Plant Station	7
8 fixed roof tanks (size 2500 m3)	EPC	Diwaniya Power Plant Station	8
Superstructure (Steel) Pipe rack inside CPF	EPC	STELL STRUCTURE	9
6" FLOW LINE AND 16" TRUNK LINE	EPC	FSF Pipeline Construction	10
B2 of EXL3 – 32 km Gas pipeline of 16" dia. Flow Line and Trunk line	EPC	AHDEB OIL FIELD Pipeline-Phase2	11
B1 of EXL2,3 72 km Crude Oil Pipeline of 10" dia. And 72 km Gas Pipeline of 16"dia.	EPC	AHDEB OIL FIELD Pipeline-Phase1	12
2 Nos. of 10000 m3 Gasoline storage tanks-Carbon steel-floating roof type. Piping network 6",8" and 12" dia.	EPC	Kut Depot Extension	13



COMPLETED PROJECTS

Location	Client	Completion-Status	Project Value (USD)
Samawa-IRAQ	Samawa Refinery	2009	1,500,000.00
Nasiriya-Basra IRAQ	South Oil CompanySOC	2008	12,000,000.00
Nasiriya-IRAQ	SOCSouth Oil Company	2007	2,000,000.00
Hilla-IRAQ	South East Texas Industrial Services (STIS)	2006	3,000,000.00
Diwaniya-IRAQ	Oil Pipeline Company	2006	7,000,000.00
Kirkuk-IRAQ	North Oil Company NOC	2005	5,500,000.00
Kirkuk-IRAQ	North Oil Company NOC	2004	4,000,000.00
Baghdad-IRAQ	South Oil Company SOC	2003	150,000.00
Baghdad-IRAQ	North Oil Company NOC	2003	450,000.00
IRAN-IRAQ BORDER	Oil Pipeline Company	2002	2,500,000.00
IRAN-IRAQ BORDER	Oil Pipeline Company	2002	1,300,000.00
Baghdad-IRAQ	Institute of Oil	2001	100,000.00
Hilla-IRAQ	Oil Pipeline Company	2000	400,000.00

Brief Description of Work	Contract Type	Project Name	No.
3 Nos. of 2000 m3 Diesel Tanks-Fixed roof type	EPC	SamawaRefinery	14
40 km Gas pipeline of 42" dia.	EPC	Nasiriya-Basra Gas Pipeline	15
Rehabilitation of 100 kmDry Gas Pipeline of 42" dia.	EPC	NasiriyaGas Pipeline	16
4 Nos. of 6800 m3 Carbon Steel Diesel Storage Tanks-Floating roof type. 2Nos. Demi Raw Water Tanks (Dome self-su port type)	EPC	Mussaib Power Plant Station	17
7 Nos. of 10000 m3 Carbon Steel Diesel Storage Tanks-Fixed and floating roof type	EPC	Diwaniya Depot Extension	18
12 km of Piping network of different sizes 1/2"-32"Dia. Three units - 150 KBPD	EPC	Wet Oil Treatment at Baba Dome	19
12 km of Piping network of different sizes 1/2"-32"Dia. Two units - 105 KBPD	EPC	Wet Oil Treatment at Bai Hassan South	20
Rehabilitation of 6G Type Gas Piping including valves and flanges in one day shutdown to the operational Plant for piping installation. Fabrication made outside facility.	EPC	Rehabilitation of Piping at DouraPower Plant	21
3 km of 12"Crude Oil Carbon Steel Pipeline	EPC	Rashidiya Pipeline 12" Dia.	22
120 km Crude Oil Pipeline of 12"Dia.- Carbon Steel type in rough topography. From IRAN-IRAQ Border passing by Baqouba to Dowra Refinery in Baghdad-IRAQ	EPC	NaftKhana Pipeline-Contract 2	23
Boring works-Horizontal drilling, casing and under laying for all 120 km pipeline. From IRAN-IRAQ Border passing by Baqouba to Dowra Refinery in Baghdad-IRAQ	EPC	NaftKhana Pipeline-Contract 1	25
2000 m3 Carbon Steel Water Tank	EPC	Oil Institute Tank	25
10000 m3 Carbon Steel Diesel Tank-Fixed roof type	EPC	Hilla Depot Extension	26



Company Certificates







Our Major Subcontractors

Bilad Al Duha Co.
For Oil Services & General Contracts

	Main Function
 KALPA-TARU Kalpataru Power Transmission Ltd. Kalpataru Power Transmission Limited (a Kalpataru Group Company) is an experienced and reputed company of India engaged in various cross-country Power Transmission and Pipeline projects in India and abroad. Founded in 1969	Engineering work of Cross country Pipelines for Oil Gas and Hydro Carbon Projects ISO 9001-2008 certified
 Through the UnaE & C Division, the Group has a proven track record in the completion of Engineering, Procurement & Construction projects in Iraq and can support all aspects of the project life cycle. UnaE & C specialists in end to end project management by offering a complete range of services to include: conceptual and detailed design, feasibility studies and engineering, project management, construction management etc.	• Pipelines • Power Generation • Pumping / Gas Compression Stations • Process Plants • Early Production Facilities UnaE & C has a tender pipeline in excess of \$1B USD, with a number of key awards expected early 2012 BS EN ISO 9001-2008 certified
 Offshore Engineering & Marketing Ltd. UK Company established in 1993 based in Jabel Ali Free Zone, Dubai, U.A.E	Oil/Gas material procurement and distributors mainly carbon steel pipes, fittings, flanges, valves in the middle east rigon ISO 9001-2008 Oil/Gas field equipment, TUV SUD Germany
ABRAJ ALKUT FOR GENERAL CONTRACTS 	QAQC Testing Agency for NDT, DT, RT, UT, hydrostatic test. Third party inspection for Machinery and Equipment
Future Will Co. for Oil and Gas Services	CIVIL and Infrastructure Works
 Machinery and Equipment Suppliers	



	Main Function
 Paris - France NDT Test equipment manufactures and suppliers	X-Ray Crawler for panoramic weld radiography
Weldothern GmbH Essen - Germany	Heat treatment specialists
Hemisphere Istanbul - Turkey	Hydrostatic tests equipment suppliers and manufactures
DH Metal Engineering Corporation Seoul - Korea	Pipeline & Plate Suppliers



Idc & Documents



Bilad Al-Duha
Company for Oil Services

United Arab Emirates
Ministry of Interior
General Directorate Of Residency & Foreigners Affairs - Dubai

دولة الإمارات العربية المتحدة
وزارة الداخلية
الإدارة العامة للإقامة وشؤون الأجانب - دبي

الانتماء: بلاد الضحى (فرع)

Name : BILAD AL DUHA CO (BRANCH)

المدينة: دبي المنطقة: المطار
هاتف: 2995555
تاريخ الانتهاء: 2014/11/26
بطاقة منشأة
GDRFA
2/6/177467

الحقبة: ملفه حرة
الدخول بالتوقيع
المنطقة الحرة بمطار دبي الدولي

جمهورية العراق
وزارة التخطيط
الدائرة القانونية
هوية تسجيل خاصة بالشركات المقاتلة
رقم الهوية: 2908

اسم الشركة: بلاد الضحى للمقاولات العامة المحدودة
اسم المدير المفوض: حيدر يونس عبد الحسن
الاختصاص: الانشائي والكهربائي
الدرجة: الاولى ١ الخامسة ك

التوقيع

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Website: www.dnrd.ae

عنوان المدير المفوض: واسط النعمانية
عنوان الشركة: بغداد - المنصور
رقم وتاريخ الجلسة (أ): 13 في 1/3/2011
نافذة لغاية: 28/2/2015
رقم وتاريخ الجلسة (ك): 13 في 1/3/2011
نافذة لغاية: 28/2/2015
صدرت بموجب تعليمات رقم 3 لسنة 2009

بسم الله الرحمن الرحيم
جمهورية العراق
وزارة التجارة
الدائرة تسجيل الشركات

العدد: ١١٨٠/٩٤٠٤٠
التاريخ: ١٤٣٢/١/١٧

إلى / شركة بلاد الضحى للتجارة والمقاولات العامة والخدمات التطهية المحدودة
بغداد - المنصور - صدارة الجوراني ١٥
م/ انتهاء إجراءات

لقد اكتملت كافة الإجراءات القانونية اللازمة لتعديل عقد شركتكم وذلك بزيادة رأسمالها من (٣٠٠٠٠٠٠٠) ثلاث مليارات دينار إلى (٥٠٠٠٠٠٠٠٠) خمس مليارات دينار وفقاً لأحكام قانون الشركات رقم ٢١ لسنة ١٩٩٧ المعدل.

مع التقدير

م/ مسجل الشركات
لغرض تسجيل المزايا

نسخه منه إلى:
وزارة التخطيط/ لجنة تسجيل المقاولين
وزارة النفط
مصرف ايلان الإسلامي / الفرع الرئيسي/ حي الوحدة ٩٠٢ ز ١٤٥٩٩
م.ب. ٣٤٤٠٠ - حيرة كاتيك ٢٤٢/٦٦/١٠ في ٢٠١١/١/١٠
لأمانة لدينا من اطلاق الوثيقة
التوثيق والمعلومات/ للتأشير رجاءاً

بسم الله الرحمن الرحيم
جمهورية العراق
وزارة التجارة
الدائرة تسجيل الشركات

العدد: ١٤٣٢
التاريخ: ١٤٣٢/١/١٧

قرار تعديل عقد شركة محدودة

قدمت إلينا شركة بلاد الضحى للتجارة والمقاولات العامة والخدمات التطهية المحدودة - قرار الهيئة العامة المؤرخ في ٢٠١١/١/١٧ والمتضمن تعديل المساهمة الرابعة بزيادة رأسمالها من (٣٠٠٠٠٠٠٠) ثلاث مليارات دينار إلى (٥٠٠٠٠٠٠٠٠) خمس مليارات دينار وذلك باصدار سهم جديدة مقدارها (٢٠٠٠٠٠٠٠٠) مليوني سهم ليصبح منطوقها كالآتي:-

المادة الرابعة:-
رأسمال الشركة: (٥٠٠٠٠٠٠٠٠) خمس مليارات دينار مقسم إلى (٥٠٠٠٠٠٠٠٠) خمس مليارات سهم قيمة السهم الواحد دينار واحد.

إني مسجل الشركات صادقت على القرار اعلاه على ان ينشر طبقاً لأحكام المادة (٢٠٦) من قانون الشركات رقم ٢١ لسنة ١٩٩٧ المعدل.

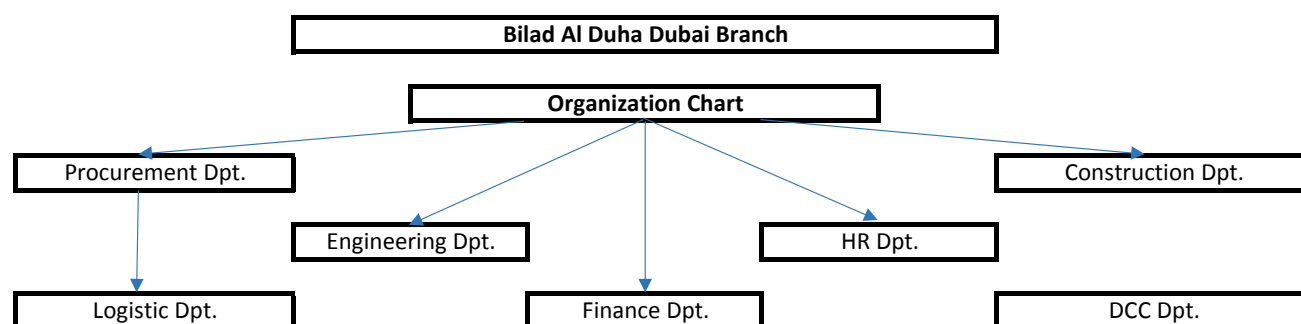
كتبت ببغداد في اليوم الثاني عشر من شهر صفر لسنة ١٤٣٢ هـ
الموافق للـ ١١ من شهر كانون الثاني لسنة ٢٠١١ م.

مسجل الشركات
٢٠١١/١/١٧



Bilad Al-Duha
Company for Oil Services

Organization Chart and Contact Details



Job Title	Full name	Mobile No.	Email
General Manager	Haider Younis	971 50 376 67 62	haideryounis@biladalduha.com
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Logistic Manager	Ahmed Wahab	971 50 946 77 30	ahmedwahab@biladalduha.com
Engineering Manager	Oleksandr Chaichenko	971 56 298 42 95	o.chaichenko@biladalduha.com
Procurement Manager	Oleg Grygorchuk	971 52 846 00 23	oleg.procurement@biladalduha.com

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